

Mohamed Gaber Ibrahim



Name	MOHAMED GABER IBRAHIM.
Nationality	Egyptian.
City	Port Said
Adress	
Cell phone	01281736252
Education	Cultivate Diploma.
Military state	Completed.
Marital state	Engaged.
Gender	Male.

Qualifications

Able to Carbon Steel, Stainless Steel 304,316,347 , Stainless Steel (Duplex), Titanium, Nickel

Work Experience

Project Name	Erection & Welding Stainless steel on Pipe Racks.
Client	The Egyptian Ethylene and Derivatives Company S.A.E (ETHYDCO).
Consultant	Engineering For Petroleum and Process Industries (Enppi) & Toyo Engineering.
Main Contractor	Petrojet
Sub-Contractor	Egypt Gas & El Basmallah for Trading & Contracting Co
Duration	From 1 April 2015 To Till Now.
Position	ALL

Project Name	VCM & Oxyclornation plant & Fluidized Bed Dryer For PVC Plant.
Client	TCI SANMAR.
Consultant	Technip S.A. in Piping & Equipment Work.
Main Contractor	El Basmallah for Trading & Contracting Co.
Duration	From 1 April 2011 To 31 March 2015.
Position	ALL

Project Name Solvination & Formlation Plants.
Client Galaxy for Petro-Chemicals.
Main Contractor El Basmallah for Trading & Contracting Co.
Duration From 01 Sep. 2010 To 31 Mar. 2011.
Position ALL

Client Gohina .
Consultant GEA
Main Contractor El Basmallah for Trading & Contracting Co.
Duration From 01 May 2009 To 31 Aug. 2009.
Position ALL

Client The International Pipe Industries Co.
Consultant Khrafi.
Main Contractor El Basmallah for Trading & Contracting Co.
Duration From 01 Jan 2009 To 31 April 2009.
Position ALL

Client Savola.
Main Contractor El Basmallah for Trading & Contracting Co.
Duration From 01 Jan 2008 To 31 Dec 2008.
Position ALL

Client Power Plant Nobaria
Consultant PEGASco.
Main Contractor El Basmallah for Trading & Contracting Co.
Duration From 01 Jan 2007 To 31 May 2007.
Position ALL



ITP NO. : 5008
INSPECTION Gr. : B
REPORT NO.: PE-CD-9999-FQC-FIR-PIP-5008-WD-CRT-247
DATE : 25-04-2015 (REV:00)

FIELD INSPECTION REPORT

INSPECTION TYPE: WELDER QUALIFICATION TEST		WORK NO.: BA-1077	
		ITEM NO.: WD-CRT-247	
		LOCATION:	
		SIGNATURE	
INSPECTION NOTICE NO. :	OWNER	CONTRACTOR	SUBCONTRACTOR
OWNER'S INSPECTOR :	/ /	/ /	25 /04/ 2015
CONTRACTOR'S INSPECTOR:			
SUBCONTRACTOR'S INSPECTOR : ASHRAF KHEDR			

NO.	ITEM	RECORDS OF WELDING PROCEDURE			
1.	WELDER	NAME	Mohamed Gaber Ibrahim	COMPANY	PETROJET
		WELDER NO.	G 355	TYPE OF QUALIFICATION TEST	WQT 064
2.	TEST MATERIAL	MATERIAL	API 5L	DIMENSION	PIPE: 2" TH: 5.54 PLATE
3.	WELDING POSITION	PIPE (H. V)	6G	PLATE (H. V)	
4.	THICKNESS & DIA. QUALIFIED	DIAMETER	1" ≤ D	THICKNESS	≤ 11.08 mm
5.	WELDING MACHINE	TIG	✓	ARC	N.A
6.	BEVEL PREPARATION			WITNESS	
				DATE	SIGNATURE
				25/04/2015	
7.	WELDING CONDITION	NUMBER OF PASS	ROOT PASS	2ND PASS	
		WELDING PROCEDURE	(PE-CS-01-2014)- (PE-CS-02-2014) (PE-LTS-03-2014)- (PE-LTS-04-2014) (PE-SS-06-2014)- (PE-SS-07-2014)		
		ELECTRODE	ER70S-6	ER70S-6	
		ELECTRODE SIZE	2.4 mm Φ	2.4 mm Φ	
		DRYING CONDITION	°C HR	°C HR	
		SHIELD GAS (ARGON)	TORCH SIDE	20 - 25 l/min	
			BACK SIDE	N.A	
		WELDING CURRENT	100A	100A	
		WELDING VOLTAGE	10V	10V	
		WELDING SPEED	7.5cm/min	7.5cm/min	
		HEAT INPUT	8154J/cm	8154J/cm	
8.	HEAT TREATMENT	PREHEATING	Amb °C	INTERLAYER TEMP.	180 °C
		POSTHEATING	N.A °C	STRESS RELIEF	N.A °C
9.	ATMOSPHERIC CONDITION	OUT-DOOR	WEATHER	ATMOS-TEMP. °C	HUMID-ITY
		IN-DOOR	ROOM TEMP. °C	HUMID-ITY	WIND VELOCITY m/sec.
10.	VISUAL INSPECTION	DATE			SIGN
		25/04/2015			
11.	RADIOGRAPHY	DATE			
		25/04/2015			

COMMENTS Welder Qualified all Passes(GTAW)

SENTENCE: